



FOR IMMEDIATE RELEASE

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Program Watch™, from AST Technology GmbH, Ensures Program Targets are Met and Maintained

Herford, Germany – AST Technology GmbH specialises in initiating systems and standards for OEM's and contract manufacturers.

Because it is not uncommon for an OEM program to be in production at multiple moulder locations, AST developed Program Watch™, a system for providing the OEM with information and metrics to ensure that a program is on its intended targets for production, performance, and maintenance.

While the OEM can have access to each supplier's reports, it would require numerous, ongoing check-ins to truly monitor all of the tools throughout the program's life.

Program Watch incorporates the use of AST's CVe Monitor™ System in tandem with its Spec Implementation program and OnDemand™ software to seamlessly back up all data and reports generated by each supplier. This information is then compiled monthly by an AST engineer who emails a monthly snapshot of the tools to the OEM.

“Several aspects of a mould's activity are highlighted in the monthly reports, including alerts for exceptions, such as mould cycle time deviations and PM requirements,” explains Philip Parmenter, AST Managing Director. “It places critical mould data at the OEM's fingertips to ensure moulding programs are running at optimum levels.”

Talk to an AST representative by calling +49 (0) 5221 7 630 695 for more details and pricing; or email AST at Contact@ast-tech.de. Visit www.ast-tech.de.

About AST Technology GmbH:

Based in Herford, Germany, with engineers also located in the U.K., and established customers in Europe, Asia and North America, AST Technology conducts specialist training, component DFM support and tooling development & standardisation through its customers' global manufacturing networks. Visit www.ast-tech.de for more information or email contact@ast-tech.de.



PROGRAM WATCH

OEM: ABC Part Specialties
 Program: Mocha
 Quantity of Tools: 43

Exception Reporting

Moulder	Part ID	Mould ID	Device ID	Days Since Last Connection	Total Cycles	Cycle Time				Activity Percentage				Qty of PM	Qty General Query	Qty of Part Rev	Qty of Repair Pulls
						Target	Current	Last Week	LTD	Target	Current	Last Week	LTD				
ABC Molding	78-8056-9799-8	276	OGM0047	12	1,631,039	14.4	15.8	15.5	14.0	96.0%	94.6%	94.2%	94.0%	12	46	2	0
ABC Molding	78-8056-9799-15	287	OGM0053	4	1,294,395	25.8	27.2	26.9	26.1	97.0%	97.0%	99.0%	98.2%	9	38	0	1
XYZ Products	1531064477-A	42881	OGM0018	18	69,023	118.5	98.2	105.8	114.3	98.0%	99.8%	99.8%	98.3%	1	1	0	0
XYZ Products	1531064482-A	42889	OGM0026	23	132,789	17.5	13.8	14.2	15.5	98.0%	99.8%	99.8%	99.0%	2	3	0	0
XYZ Products	1531064483-B	42903	OGM0029	15	1,718,310	8.9	5.6	8.9	8.6	98.0%	99.9%	98.1%	98.3%	14	46	1	1
XYZ Products	1531064462-A	42879	OGM0004	24	1,264,511	18.2	17.6	17.6	16.9	93.0%	99.5%	99.5%	93.3%	12	32	0	0
ABC Molding	78-8056-9799-5	269	OGM0049	26	240,961	184.0	188.3	186.0	174.5	95.0%	89.5%	88.7%	94.7%	3	8	0	0

Summary by Moulder

Mould Information				Performance Alerts					Repair/ Maintenance Activity	
Moulder	Quantity of Tools in Program	Last Connection= More Than 28 Days Ago	Compared to last month	Quantity of Tools with Exceptions	Compared to last month	Exception= Faster Cycle Time	Exception= Slower Cycle Time	Exception= Activity % Variance	Quantity of Unscheduled Mould Stoppage	Compared to last month
ABC Moulding	22	1	●	3	↓	2	0	1	1	↓
XYZ Products	21	2	▲	4	↓	0	3	1	0	↓
Totals	43	3		7		2				